

XUZHOU FEIYA WOOD CO., LTD

GUANHU TOWN, PIZHOU CITY, JIANGSU PROVINCE, CHINA.

TECHNICAL DATA SHEET

DATE: AUG 17, 2011

INVOICE NO.: FY110519/3

PRODUCT NAME: BOTH SIDES PRINTED IN GOLD "CAMELPLEX" FILM FACED PLYWOOD, WBP PHENOLIC GLUE, COMBI CORE, IMPORTED BROWN DYNEA FILM, ALL EDGES SEALED & PAINTED WITH DARK BROWN COLOR WATER PROOF PAINT.

Technical Specifications					
Characteristics		Unit of Measure	Test Method	Value	Result
Moisture Content		%	En 322	5.75	Approved
Density		Kg/m3	En 323	530	Approved
Longitudinal Module of Elasticity		Mpa	En 310	5910	Approved
Lateral Module of Elasticity		Mpa		4800	Approved
Longitudinal Bending Strength(N/mm)		Mpa	En 310	55.01	Approved
Lateral Bending Strength(N/mm)		Mpa		43.01	Approved
Bonding	Bonding quality	Mpa	En 314	Max:1.3 2 Min:0.55	Approved

Data sheet of WBP (Phenolic) GLUE

Test item	Test result	standard
Appearance	Red Tansparent liquid	Red Tansparent liquid
Solid content %	35.9%	30.8%~40.6%
Viscosity cp	徐州飞亚木业有限公司 XUZHOU FEIYA WOOD CO., LTD. 1050 s	60~100
Solid time sec	1050 s	900s~1200s
PH	11.2	10~12
Hydromete	1.076	1.018~1.198

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MILL TEST CERTIFICATE

PRODUCT NAME: BOTH SIDES PRINTED IN GOLD "CAMELPLEX" FILM FACED PLYWOOD		CONTRACT: M/S. MUSANDUM INTERNATIONAL GENERAL TRADING L.L.C.		
		ITEM	THICKNESS	COLOR
TESTED DATE	17 AUG, 2011	FACE	1.16	W
ORDER	M/S. MUSANDUM INTERNATIONAL GENERAL TRADING L.L.C.	CORE	1.71	B
STANDARD TEST	GB/T 17656-2008	CORE	1.76	W
DIMENSION	12.0mmX4'X8'			
GLUE TYPE	WBP GLUE	CORE	1.75	B
WOOD KIND	COMBI			
MOIST CONTENT	10.0%			
NUMBER OF SAMPLE	1	CORE	1.79	W
SAMPLE TEST	1	CORE	1.75	B
		BACK	1.17	W
ITEM	UNIT	VALUE OF TEST		JUDGEMENT
DENSITY	KG/M3	640		PASSED
BONDING QUALITY	Mpa	0.85~1.72		PASSED
	%	90%samples>=0.70Mpa		PASSED
MODULES OF ELASTRICTY	Longitudinal	Mpa	5500	PASSED
	Lateral		4700	PASSED
BEND STRESS	Longitudinal	Mpa	48.01	PASSED
	Lateral		35.08	PASSED

REMARK:

HOT PRESS: 930'
TEMPERATURE : 135°C
PRESS GAUCE: 10 kg/cm3

DATE: AUG 17, 2011

INVOICE NO. 徐州飞亚木业有限公司

SHIPPING MARKS: MUSANDUM TEL: 06-5595669/

VESEL NAME: CSCL AMERICA/0075E

VERY TRULY YOURS

XUZHOU FEIYA WOOD CO., LTD